



# Dr. Seal Flexible Acrylic Waterproofing Membrane

#### **PRODUCT DESCRIPTION**

**DR. SEAL** is an acrylic waterproofing membrane incorporating the most recent advances in polymer and paint technology. Shows significant advances in the areas of film build, adhesion, penetration, application and durability.

#### Exterior/Interior

## Typical uses

- Concrete blocks
- Concrete surfaces
- Fibre reinforced cement



# PHYSICAL PROPERTIES

**Vehicle type** : Pure acrylic

**Pigmentation**: Titanium dioxide/mineral and fibre reinforcement

**Solvent** : Water

**Finish** : Eggshell, very fine texture

Colour : Selected Total Colour System, including BS5252,Dry time (minimum) : Multi-Finish, Whites & Neutrals and The Range.

**Recoat time (minimum):** 1 hour at 18°C

**Primer required**: 3 hours

**Theoretical coverage**: Yes, dependent on surface

First coat: 5 sq. metres per litre Second coat: 7.5 sq. metres per litre

Dry film thickness : 2 coats 180 microns
Usual no. of coats : 2; blockwork – 3

Abrasion resistance : Very good
Chemical resistance : Very good
Heat resistance : Thermoplastic

Solvent resistance : Good

Durability : Excellent

**Thinning and clean up:** Do not thin, clean up with water

**VOC** : c. 55 grams per litre

## Performance and limitations

# **Performance**

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- 1. Remarkable ease of application.
- 2. Superior void and crack filling properties.
- 3. Excellent durability. Requires no further weathering' coats.
- 4. An Environmental Choice approved product.

#### Limitations

- 1. Old, weathered concrete requires surface conditioning with *Dr. SEALAcrylic*.
- 2. Do not apply at temperatures below 10°C or when it is liable to drop below 10°C during the drying period.
- 3. Not designed to be used under pounded water.

# **Surface preparation**

#### **Cracked surfaces**

Due to its high film build, *Dr. SEAL Acrylic* will completely fill cracks up to 1mm. For cracks larger than this, apply one coat of *Dr. SEAL Acrylic* Waterproofing Membrane before filling the crack with a suitable elastomeric paintable sealant.

#### **New cementitions surfaces**

Clean down thoroughly to remove all dirt, dust and loose material. Ensure surface is free from oil, grease, form release and curing agents. Glossy surfaces require an additional treatment of may clog finer filters. Apply two coats. Primer on fresh cementations surfaces to trap any free lime and prevent the appearance of lime staining.

#### **Old cementitions surfaces**

If moss and mould are present, treat with *Dr. SEAL Acrylic* Water blasting at 21,000 kps (3000 psi) is the best surface preparation method prior to painting weathered cementations surfaces. If water blasting is not possible, remove all loose powdery material by thorough wire brushing. Allow to dry and apply one coat of *Dr. SEAL Acrylic*.

Sanding dust from old lead or chromate based paints or old building materials containing asbestos may be injurious to the health if inhaled or ingested. Seek expert advice if the presence of these materials is suspected.

# **Application**

#### Airless spray

Use a LTX 523 tip or similar. Use a coarse filter in the system as the fiber reinforcement of *Dr. SEALAcrylic* may clog finer filters. Apply two coats.

#### **Brush**





Apply two coats at specified rate.

## Roller

Use a 12-20mm synthetic fiber roller or texturing roller depending on surface. Apply two coats.

## Standard spray

Use a De Vilbiss JGA Gun with a D Tip DEX Needle and 107J Air Cap or equivalent.

## **Concrete blocks**

Due to regional variations in concrete block standards, two coats may be insufficient to waterproof. Waterproofing can only be assured when all voids are filled, therefore three coats over block is a safer specification. Brush or roller application is preferred over block and essential for at least the first coat.

#### **Precautions**

- 1. Do not thin thinning destroys build properties.
- 2. Ensure correct pre-treatment is used and correct surface preparation is undertaken.

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